



Impermitek IR-26 Polymer Resin (Light Grey)

Version No: 8.16

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 15/05/2024

Print Date: 13/06/2024

S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	Impermitek IR-26 Polymer Resin (Light Grey)
Synonyms	Not Available
Proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base)
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Raw material for production of polyester roof waterproofing systems
--------------------------	---

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Impermitek
Address	5031 53 Ave, Mundare, AB, T0B 3H0, Canada
Telephone	+1 780 289 4542 or +1 780 906 4600
Fax	Not Available
Website	www.impermitek.com
Email	technical@impermitek.com

Emergency phone number

Association / Organisation	Canutec
Emergency telephone numbers	1-888-226-8832 (Canada and US)
Other emergency telephone numbers	1-613-996-6666 (International)

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Flammable Liquids Category 3, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
----------------	---

Label elements

Hazard pictogram(s)	
Signal word	Danger

Impermitek IR-26 Polymer Resin (Light Grey)

Hazard statement(s)

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
------	--

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
100-42-5	20-40	styrene
27253-31-2	0.11	cobalt neodecanoate
64742-49-0*	0.11	Low boiling point hydrogen treated naphtha

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: - Immediately hold eyelids apart and flush the eye continuously with running water. - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. - Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	- If fumes or combustion products are inhaled remove from contaminated area. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor, without delay.
Ingestion	Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Most important symptoms and effects, both acute and delayed

Impermitek IR-26 Polymer Resin (Light Grey)

See Section 11

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to styrene:

INHALATION:

Severe exposures should have cardiac monitoring to detect arrhythmia. Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all). Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

INGESTION:

Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg. For patients at risk of aspiration because of obtundation, intubation should precede lavage. Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	
3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

NS: Non-specific determinant; also seen after exposure to other materials.

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test. B:

Background levels occur in specimens collected from subjects **NOT** exposed
As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).
For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary. Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred. Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications. Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications. Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation. BRONSTEIN, A.C.

and CURRANCE, P.L.
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Fire-fighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
----------------------	--

Special protective equipment and precautions for fire-fighters

Fire Fighting	- Alert Fire Brigade and tell them location and nature of hazard. - Wear breathing apparatus plus protective gloves in the event of a fire. - Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area.
---------------	--

Impermitek IR-26 Polymer Resin (Light Grey)

Fire/Explosion Hazard	▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. May emit poisonous fumes.
-----------------------	---

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body protective clothing with breathing apparatus.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. ▶ Check for bulging containers. ▶ Vent periodically ▶ Always release caps or seals slowly to ensure slow dissipation of vapours ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. For low viscosity materials ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges may be used. All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.
--------------------	--

Impermitek IR-26 Polymer Resin (Light Grey)

Storage incompatibility	For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. - Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen - Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. - Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. - Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. Aromatics can react exothermically with bases and with diazo compounds. WARNING: May decompose violently or explosively on contact with other substances. - This substance, or one of its components, is one of the relatively few compounds which are described as 'endothermic' i.e. heat is absorbed into the compound, rather than released from it, during its formation. - The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation. Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds. - Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat. - Polymerisation of large quantities may be violent - even explosive. - Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous Styrene: - requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation - material that has had inhibitor removed, e.g. is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will remove inhibitor and render material unstable on storage - polymerisation may cause container to explode - polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight reacts violently - with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride - is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g., aluminium chloride, copper chlorate, manganese nitrate, etc.) - corrodes copper and its alloys - attacks some plastics, rubber or coatings - flow or agitation may generate electrostatic charges due to low conductivity - uninhibited monomer vapour may block vents and confined spaces by forming solid polymer
-------------------------	---

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-2	styrene	Styrene	100 ppm	200 ppm	600 (5 min in any 3 hr) ppm	(Z37.15-1969)
US NIOSH Recommended Exposure Limits (RELs)	styrene	Styrene	50 ppm / 215 mg/m3	425 mg/m3 / 100 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
styrene	Not Available	Not Available	Not Available
Low boiling point hydrogen treated naphtha	1,000 mg/m3	11,000 mg/m3	66,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
styrene	700 ppm	Not Available
cobalt neodecanoate	Not Available	Not Available
Low boiling point hydrogen treated naphtha	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
cobalt neodecanoate	E	≤ 0.01 mg/m³
Low boiling point hydrogen treated naphtha	E	≤ 0.1 ppm

Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.
--------	--

Exposure controls

Impermitek IR-26 Polymer Resin (Light Grey)

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.
Body protection	See Other protection below
Other protection	▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Respiratory protection is only required in the likelihood that relevant exposure limits may be approached or exceeded, e.g. application in enclosed spaces with restricted air exchange. Concentrations of potentially hazardous substances in air will remain low during normal outdoor application and will not pose a risk to the applicator.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Grey		
Physical state	Liquid	Relative density (Water = 1)	1.3845 - 1.4555
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	0.15ppm - 25 ppm Styrene	Auto-ignition temperature (°C)	490
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available

Continued...

Impermitek IR-26 Polymer Resin (Light Grey)

Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1000
Initial boiling point and boiling range (°C)	145	Molecular weight (g/mol)	Not Available
Flash point (°C)	32 (estimate)	Taste	Not Available
Evaporation rate	12.4 BuAC = 1	Explosive properties	Product is not explosive. However, formation of explosive air/vapour mixtures is possible
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	6.1	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.1	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.67	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.6 (Air = 1)	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ - Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Central nervous system (CNS) depression is seen at styrene exposures exceeding 50 ppm, whilst headache, fatigue, nausea and dizziness are seen consistently at exposures of 100 ppm. Evidence exists that at 100 ppm, 5-10% reductions in sensory nerve conduction occur, and after exposure to 50 ppm, there is slowing of reaction times. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.
Ingestion	Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum. Styrene is absorbed into the body following oral or inhalation exposure. Its metabolites include styrene oxide, styrene glycol, mandelic acid, benzoic acid, hippuric acid, phenyl glyoxylic acid and possibly vinyl phenol. It is detectable in liver, kidney, pancreas, expired air, urine and faeces in the body. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Styrene has been showed to be absorbed less through the skin than via the airways. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Impermitek IR-26 Polymer Resin (Light Grey)

Eye	The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Exposure to styrene at work causes effects on the nervous system.

TOXICITY	IRRITATION
Not Available	Not Available

Impermitek IR-26 Polymer Resin (Light Grey)

styrene	TOXICITY		IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]		Eye (rabbit): 100 mg/24h - moderate	
	Inhalation(Mouse) LC50; 9.5 mg/L4h ^[2]		Eye (rabbit): 100 mg/24h - moderate	
	Oral (Mouse) LD50; 316 mg/kg ^[2]		Skin (rabbit): 500 mg - mild	
			Skin (rabbit): 500 mg - mild	
cobalt neodecanoate	TOXICITY		IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]		Eye: no adverse effect observed (not irritating) ^[1]	
	Oral (Rat) LD50: 1098 mg/kg ^[1]		Skin: no adverse effect observed (not irritating) ^[1]	
Low boiling point hydrogen treated naphtha	TOXICITY		IRRITATION	
	dermal (rat) LD50: 3.35 mg/kg ^[2]		Eye: no adverse effect observed (not irritating) ^[1]	
	Inhalation (Rat) LC50: 0.26 mg/L4h ^[2]		Skin: adverse effect observed (irritating) ^[1]	
	Oral (Rat) LD50: 16.75 mg/kg ^[2]			
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances			

Impermitek IR-26 Resin (Light Grey)	Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. Data demonstrate that during inhalation exposure,aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines. Thus, the aromatic hydrocarbons are unlikely to bioaccumulate in the body. Selective partitioning of the aromatic hydrocarbons into the non-adipose tissues is unlikely.		
STYRENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.		
COBALT NEODECANOATE	No significant acute toxicological data identified in literature search. Fatty acid salts of low acute toxicity. Their potential to irritate the skin and eyes is dependent on chain length.		
Impermitek IR-26 Resin (Light Grey) & COBALT NEODECANOATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.		
Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity					
Impermitek IR-26 Resin (Light Grey)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
styrene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	1.4mg/l	1
	LC50	96h	Fish	3.29-5.05mg/L	4
	EC50	48h	Crustacea	4.7mg/l	1
	NOEC(ECx)	96h	Algae or other aquatic plants	0.063mg/l	1
	EC50	96h	Algae or other aquatic plants	0.72mg/l	1

Impermitek IR-26 Polymer Resin (Light Grey)

cobalt neodecanoate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC10(ECx)	168h	Crustacea	0.001mg/L	2
	LC50	96h	Fish	0.8mg/l	2
	EC50	72h	Algae or other aquatic plants	0.029mg/L	2
	EC50	96h	Algae or other aquatic plants	23.8mg/l	2
	EC50	48h	Crustacea	0.241mg/L	2
Low boiling point hydrogen treated naphtha	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	0.11mg/L	Not Available
	EC50(ECx)	72h	Algae or other aquatic plants	3mg/l	Not Available
	EC50	72h	Algae or other aquatic plants	3mg/l	Not Available
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	EC50	48h	Crustacea	0.64mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites. For

Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. For styrene:

Transport: Styrene is expected to volatilise from surface waters, and is also removed from waters by adsorption onto soils and sediments. Under certain conditions, styrene may leach through soil (particularly sandy soils) and enter ground water.

Transformation/Persistence: Air - In the atmosphere, styrene reacts with both hydroxyl radicals and ozone with estimated half-lives of 3.5 and 9 hours, respectively. The chemical is also degraded in the presence of NOX and natural sunlight.

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances Unsaturated substances (Reactive Emissions) Major Stable Products produced following reaction with ozone.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)

Mobility in soil

Ingredient	Mobility
styrene	LOW (Log KOC = 517.8)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	► Containers may still present a chemical hazard/ danger when empty. ► Return to supplier for reuse/ recycling if possible. Otherwise: ► If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ► Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ► Reduction ► Reuse ► Recycling ► Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. ► DO NOT allow wash water from cleaning or process equipment to enter drains. ► It may be necessary to collect all wash water for treatment before disposal. ► In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ► Where in doubt contact the responsible authority.
------------------------------	---

Impermitek IR-26 Polymer Resin (Light Grey)

- ▶ Recycle wherever possible or consult manufacturer for recycling options. Consult State
- ▶ Land Waste Authority for disposal.
- ▶ Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

14.1. UN number or ID number	1263		
14.2. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	Class	3	
	Subsidiary Hazard	Not Applicable	
14.4. Packing group	III Note Due to its relatively high viscosity this material can be considered non-hazardous in accordance to ADR 2.2.3.1.5 when packed in receptacles of less than 450 litres.		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Hazard Label	3	
	Special provisions	367, B1, B52, B131, IB3, T2, TP1, TP29	

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263		
14.2. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	ICAO/IATA Class	3	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	3L	
14.4. Packing group	III		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Special provisions	A3 A72 A192	
	Cargo Only Packing Instructions	366	
	Cargo Only Maximum Qty / Pack	220 L	
	Passenger and Cargo Packing Instructions	355	
	Passenger and Cargo Maximum Qty / Pack	60 L	
	Passenger and Cargo Limited Quantity Packing Instructions	Y344	
	Passenger and Cargo Limited Maximum Qty / Pack	10 L	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263		
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	IMDG Class	3	
	IMDG Subsidiary Hazard	Not Applicable	
14.4. Packing group	III Note Due to its relatively high viscosity, and in accordance with section 2.3.2.5 of the IMDG code, this material is not subject to the provision or marking, labelling and testing of packages, when packed in receptacles of no greater than 30 litres		
14.5 Environmental hazard	Not Applicable		

Impermitek IR-26 Polymer Resin (Light Grey)

14.6. Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
styrene	Not Available
cobalt neodecanoate	Not Available
Low boiling point hydrogen treated naphtha	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
styrene	Not Available
cobalt neodecanoate	Not Available
Low boiling point hydrogen treated naphtha	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

styrene is found on the following regulatory lists

- Chemical Footprint Project - Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans
- US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
- US - California Proposition 65 - Carcinogens
- US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens
- US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List
- US - Massachusetts - Right To Know Listed Chemicals
- US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)
- US Clean Air Act - Hazardous Air Pollutants
- US CWA (Clean Water Act) - List of Hazardous Substances
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US EPA Integrated Risk Information System (IRIS)
- US EPCRA Section 313 Chemical List
- US National Toxicology Program (NTP) 15th Report Part B. Reasonably Anticipated to be a Human Carcinogen
- US NIOSH Recommended Exposure Limits (RELs)
- US OSHA Permissible Exposure Limits (PELs) Table Z-2
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

cobalt neodecanoate is found on the following regulatory lists

- Chemical Footprint Project - Chemicals of High Concern List
- US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
- US Clean Air Act - Hazardous Air Pollutants
- US EPA Integrated Risk Information System (IRIS)
- US EPCRA Section 313 Chemical List
- US National Toxicology Program (NTP) 15th Report Part B. Reasonably Anticipated to be a Human Carcinogen
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Low boiling point hydrogen treated naphtha is found on the following regulatory lists

- Chemical Footprint Project - Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No

Continued...

Impermitek IR-26 Polymer Resin (Light Grey)

Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	Yes
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
styrene	1000	454

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

This product contains the following EPCRA section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986 (40 CFR 372):

CAS No	%[weight]	Name
100-42-5	20-40	styrene
27253-31-2	0.11	cobalt neodecanoate

This information must be included in all SDSs that are copied and distributed for this material.

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

 **WARNING:** This product can expose you to chemicals including **styrene**, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov

Additional State Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (styrene; Low boiling point hydrogen treated naphtha)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (Low boiling point hydrogen treated naphtha)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (cobalt neodecanoate)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

Impermitek IR-26 Polymer Resin (Light Grey)

SECTION 16 Other information

Revision Date	15/05/2024
Initial Date	17/05/2022

SDS Version Summary

Version	Date of Update	Sections Updated
7.16	15/05/2024	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), First Aid measures - Advice to Doctor, Toxicological information - Chronic Health, Hazards identification - Classification, Disposal considerations - Disposal, Exposure controls / personal protection - Engineering Control, Ecological Information - Environmental, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire fighting), First Aid measures - First Aid (eye), First Aid measures - First Aid (inhaled), Handling and storage - Handling Procedure, Composition / information on ingredients - Ingredients, Exposure controls / personal protection - Personal Protection (other), Accidental release measures - Spills (major), Handling and storage - Storage (storage requirement), Handling and storage - Storage (suitable container), Identification of the substance / mixture and of the company / undertaking - Supplier Information, Transport information - Transport

Other information

Definitions and abbreviations

- ▶ PC—TWA: Permissible Concentration-Time Weighted Average
- ▶ PC—STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit.
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

The information contained in the Safety Data Sheet is based on our data available on the date of publication. This information is intended to aid the user in controlling the handling risks . It is not to be construed as a warranty or specification of the product quality. The information may not be or may not altogether be applicable to combinations of the product with other substances or to particular applications. The user is responsible for ensuring that appropriate precautions are taken and for satisfying themselves that the data are suitable and sufficient for the intended use of the product . In case of any unclarity we advise consulting the supplier or an expert.